

12. OIL FILLING PROCEDURE (aluminium tank)

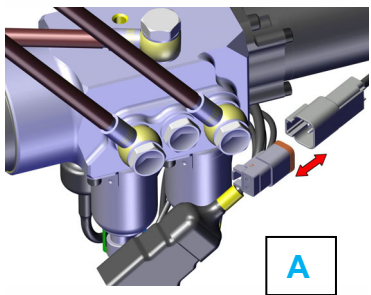
The hydraulic paddle unit are supplied by SADEV ready to use. But in case of loss of oil, follow below the procedure to adjust the oil level in the tank.

Use only mineral oil for hydraulic system (DEXRON III, ATF 430), never brake oil.

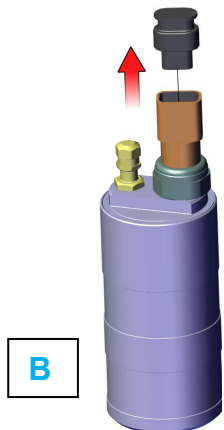
The tank must be fixed above the hydraulic unit.

- Shut down the electric motor. (A)
- Operate the paddles on the steering wheel "up/down" several times until the gear change stops.
- Remove the valve cap from the tank, then depressurize the tank (manual pressure on the valve) disconnect the tank pressure sensor (B).
- Adjust the oil level up to the upper groove (into the tank) (C).
- Close the oil tank and connect the sensor (D)
- Pressurize on the valve (A) the oil tank with a manometer (or bicycle pump) up to **3.5 bar**.
- Connect the plug (electric motor).

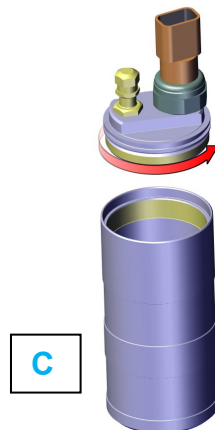
CAREFUL, A TOO HIGH PRESSURE CAN DESTROY THE UNIT



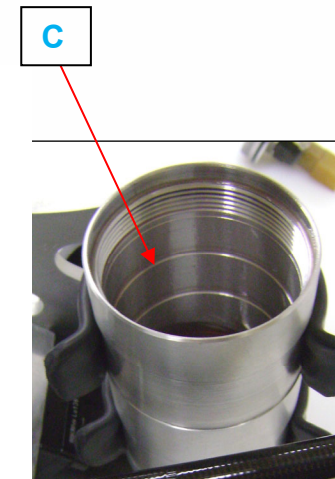
A



B



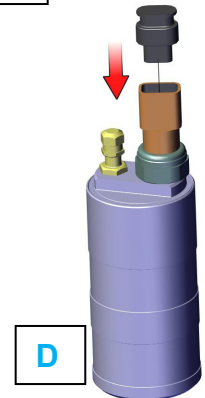
C



C



E



D